

PRODUCT SPECIFICATION

PSA- WP-XXM(F)2-XX

Rev.A Sheet 10F5

Title: Waterproof connector, Power Dim, Plug & Receptacle, 7/8&M23, A-Coded

Part Number: WP-XXM2-XX, WP-XXF2-XX

Description: Waterproof connector, Power DIM, A-Coded , Solder type

Revision Control

Rev.	ECN Number	Originator	Approval	Issue Date
A	Initial Release	Hulk Chang	Fido Weng	03/24/2009'

Product Specification Origination

Originator Date	Checked by Date	Approved By Date

PRODUCT SPECIFICATION

PSA- WP-XXM(F)2-XX

Rev.A Sheet 2OF5

1. SCOPE

This specification covers performance, tests and quality requirements for [WATERPROOF Connector, Power DIM, A-coded](#)

2. APPLICABLE DOCUMENTS

The following document of the latest issue in effect at the time of performance of the qualification tests, shall form a part of this specification to the extent specified herewith.

Military

MIL-STD-202 Test methods for electrical connectors

Underwriters' Laboratories, Inc.

UL-STD-94 Tests for flammability of plastic materials for in devices and appliances.

UL-STD-1581 Reference standard for electrical wires, cables and Flexible cords.

3. Material & Finish

3.1 Plug

Part Name	Material/Finish
Insulator	PBT 30%GF , UL94V-0, YELLOW
Contact	Brass , 30 μ " Gold Plated Over Nickel
Matel shell	Brass, Nickel plated
NUT	Brass, Nickel plated
O-Ring	NBR.Black
Epoxy Base	EF400A&EF400B

3.2 Receptacle

Part Name	Material/Finish
Insulator	PBT 30%GF , UL94V-0, YELLOW
Contact	Brass , 30 μ " Gold Plated Over Nickel
Matel shell	Brass, Nickel plated
O-Ring	NBR.Black
Epoxy Base	EF400A&EF400B

PRODUCT SPECIFICATION

PSA- WP-XXM(F)2-XX

Rev.A Sheet 30F5

4. RATINGS

Rated Current	20A
Rated Voltage	125V
Operating Temperature	-40°C~+85°C

5. REQUIREMENTS

ELECTRICAL PERFORMANCE

No.	Test Item	Requirement	Test Condition
1	Contact resistance	Initial : 10mΩ(Max.) Final : 20mΩ(Max.)	Mated connectors, Contact: measure by dry circuit, 20 m Volts maximum.,10mA. (ANSI/EIA-364-06B)
2	Insulation resistance	Initial : 1000MΩ(Min.) Final : 500MΩ(Min.)	Mate the plug and receptacle connector together, then apply 500V DC between the neighboring contacts in accordance with (ANSI/EIA 364-21C)
3	Dielectric Withstanding Voltage	No Breakdown on appearance	500V AC (rms)applied for 1minute in accordance with Cut off current:0.5mA (ANS/EIA-364-20C,Method A)

MECHANICAL PERFORMANCE

No.	Test Item	Requirement	Test Condition
1	Contact Mating force	8kgf Max	Measure of initial and mating/ un-mating 30 th cycles at a speed 25±3mm/min. along— the mating axis.
2	Contact UN-mating force	4kgf Min	

PRODUCT SPECIFICATION

PSA- WP-XXM(F)2-XX

Rev.A Sheet 40F5

3	Contact retention force per pin	Plug: 8kgf Min. Receptacle: 8kgf Min.	Mating/ un-mating speed of 25±3mm/min. Measure the force when the contact dislodges the connector.
4	Durability	Contact resistance: 20mΩ Max.	Repeat mating and unmating 2000cycle at a speed 25±3mm/min. along the mating axis.
5	Torsion examination	Torsion value :10 in.bl Max	Using torsion trigger test nut and shell mating force
6	Torsion Examination (Lock plate)	Torsion value :29 in.bl Max	Using torsion trigger test nut and shell mating force

ENVIRONMENTAL PERFORMANCE

No.	Test Item	Requirement	Test Condition
1	Thermal shock	Contact resistance: 20mΩ Max.	Mated receptacle & plug connector, Then apply the following environment in accordance with MIL-STD-202, Method 107. Condition B Test cycles: 100 cycles Temperature: -55°C (30min.) →85°C (30min.) Transition time: 5min. (Max.)
2	High Temperature life	Contact resistance:20mΩ Max. Insulation resistance: 500MΩ Min	Mated receptacle & plug connector, Then apply the following High Temperature life in accordance with MIL-STD-202, Method 108. Condition B Temperature : 85±2 °C Duration : 96hours

PRODUCT SPECIFICATION

PSA- WP-XXM(F)2-XX

Rev.A Sheet 50F5

3	Low Temperature life	Contact resistance:20mΩ Max. Insulation resistance: 500MΩ Min	Mated receptacle & plug connector, Then apply the following Low Temperature life in accordance Temperature : -40±2 °C Duration : 96hours
4	Humidity (steady state)	Contact resistance: 20mΩ Max. Insulation resistance: 500MΩ Min.	Mated receptacle & plug connector, Then apply the following Humidity in accordance with MIL-STD-202, Method 103. Condition A Temperature : 40±2 °C Relative humidity : 90~95% Duration : 96hours
5	Humidity (cycling)	Contact resistance: 20mΩ Max. Insulation resistance: 500MΩ Min.	Mated receptacle & plug connector, Then apply the following humidity in accordance with MIL-STD-202, Method 106. Temperature : 25°C~65°C Humidity : 90~98%RH No of cycles : 4 cycles (96 hours)
6	Salt water spray	Contact resistance: 20mΩ Max.	Mated receptacle & plug connector, Then apply the following environment in accordance with MIL-STD-202, Method 101, condition B. Temperature : 35°C Salt water density : 5±1% Duration : 48hours
7	Solder ability	More than 95%of the dipped surface shell be evenly wet.	Dip the solder tine of the contact in the solder bath at 245±5°C for 5±0.5 sec. After Immersing the tine in the flux of RAM or R type for 5 to 10 seconds in accordance with MIL-STD-202, Method 208.
8	Water proof	Protection against ingress water	Ambient temperature: 25+/- 3°C Relative humidity: 55+/-120%RH The lowest point of enclosures with a height less than 850 mm is located 1000mm below the surface of the water. Test duration: 30minutes. (IEC 60529 Edition 2.1:2001-02-IP68)